

# Pipe/Tube Cutting & Preparation

## Soil Pipe Cutter

### Tool Capacity/Selection

- Models 206, 226 and 276 all have the same chain.
- Model 246 has a heavier chain.

Model				Material/Size
226	206	276	246	
*	*	*	*	Clay pipe, 8"
*	*	*	*	Service weight cast iron solid pipe, 8"
*	*	*	*	No hub cast iron soil pipe, 8"
•	•	•	•	Concrete pipe, 4"-6"
•	•	•	•	Clay pipe, 1½"-6"
			•	Class 22 water main, 4"
			•	Extra heavy-duty cast iron soil pipe, 2"-5"
•	•	•	•	Service weight cast iron soil pipe, 1½"-6"
•	•	•	•	No hub cast iron soil pipe, 1½"-6"

• Standard chain. \*Chain with one chain extension.

### Ordering Information

Model No.	Catalog No.	Description	Capacity		Weight		Std. Pack	Replmt. Chain Cat #
			in.	mm	lb.	kg		
68650	206	Soil Pipe Cutter No Hub	1½-6	50-150	18	8.2	1	33670
69982	226	In-Place Soil Pipe Cutter	1½-6	50-150	18	8.2	1	33670
32900	246	Soil Pipe Cutter	1½-6	50-150	25	11.3	1	34575
74207	276	Soil Pipe Cutter	1½-6	50-150	23¾	11.7	1	33670
32905	228	Soil Pipe Assembly Tool	1½-8	50-200	22¾	10.3	1	—
33665	206/226/276	Chain Extension Assembly*	—	—	1	3.5	1	—
34570	246	Chain Extension Assembly*	—	—	1	3.5	1	—

\* Do not use more than one chain extension.



### No. 228 Soil Pipe Assembly Tool

- Handles all 1½" through 8" gasketed soil pipe without extra, loose attachments.
- Easy assembly of Y, tee and elbow fittings, as well as straight lengths from any angle.
- Slim, compact design lets one man assemble even large sizes quickly and easily.
- Removal of handle facilitates vertical and overhead pipe assembly.

### No. 902 Torque Wrench

- Preset to eliminate guesswork in No Hub soil pipe installations.
- Assures proper coupling tightness for strong, leak-free joints.
- The 5/16" drive tightens with a fast ratchet action until the wrench clicks for accurate **60** inch-pounds torque.

### No. 904 Torque Wrench

- The 3/8" drive tightens with a fast ratchet action until the wrench clicks for accurate **80** inch-pounds torque.



Catalog No.	Model No.	Description	Torque		Weight		Std. Pack
			in. lb.	NM	lb.	kg	
31410	902	Torque Wrench for No Hub Cast-Iron Soil Pipe Couplings	60	6.8	½	0.2	1
14988	904	Torque Wrench for No Hub Cast-Iron Soil Pipe Couplings	80	9.0	½	0.2	1